

**Clerk of Council**  
801 Plum Street, Room 308  
Cincinnati, Ohio 45202  
(513) 352-3246

**\$25.00 FILING FEE**

202405169

**LEGISLATIVE AGENT/EMPLOYER INITIAL REGISTRATION STATEMENT**

This statement must be filed with the Clerk of Council within ten (10) days of engagement. Please read instructions and review Section 112-5 prior to filing. There is a \$25.00 fee for this filing. *Check or money order only made payable to "Clerk of Council"*. Upon termination of this engagement, there is an affirmative duty to notify the Clerk of Council within thirty (30) days the form may be obtained from Clerk. **ANY PERSON WHO KNOWINGLY FILES A FALSE STATEMENT IS GUILTY OF FALSIFICATION UNDER SECTION 2921.13 OF THE OHIO REVISED CODE, WHICH IS A MISDEMEANOR OF THE FIRST DEGREE.**

**A. LEGISLATIVE AGENT INFORMATION**

1. Full Name James Benedict
2. Occupation consultant
3. Title/Position Vice President
4. Business Address 700 Walnut St. Suite 450  
Cincinnati OH 45202  
City Street Suite Number State Zip(+4)
5. Telephone Number ( 513 ) 651-4100
6. Date of Engagement as Legislative Agent February 1, 2024

**B. EMPLOYER INFORMATION**

1. Full name of company or organization Bethany House Services
2. Type of Industry human services
3. Business Address 4769 Reading Road  
Cincinnati, OH 45237  
City Street Suite Number State Zip(+4)

**C. BRIEF DESCRIPTION OF THE TYPE OF LEGISLATION TO WHICH LEGISLATIVE AGENT'S ENGAGEMENT RELATES.**

Support for homeless families

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CLERK OF COUNCIL

**D. CATEGORICAL LISTING OF PRINCIPAL BUSINESS OR ACTIVITY OF EMPLOYER. PLEASE CHECK ALL THAT ARE APPLICABLE.**

- |   |  |  |
|---|--|--|
| <input type="checkbox"/> Agriculture              | <input type="checkbox"/> Environment                             | <input type="checkbox"/> Real Estate/Housing               |
| <input type="checkbox"/> Alcohol/Tobacco          | <input type="checkbox"/> Financial Institutions/Consumer Finance | <input type="checkbox"/> Retail and Commercial             |
| <input type="checkbox"/> Arts/Entertainment       | <input type="checkbox"/> Medical/Hospitals/Health Care           | <input type="checkbox"/> Service Business                  |
| <input type="checkbox"/> Communications/Media     | <input type="checkbox"/> Insurance                               | <input checked="" type="checkbox"/> Social Svs./Human Svs. |
| <input type="checkbox"/> Contractors/Construction | <input type="checkbox"/> Labor/Labor Organizations               | <input type="checkbox"/> Science and Technology            |
| <input type="checkbox"/> County/Local Government  | <input type="checkbox"/> Legal                                   | <input type="checkbox"/> State Employees                   |
| <input type="checkbox"/> Education                | <input type="checkbox"/> Manufacturer                            | <input type="checkbox"/> State Government                  |
| <input type="checkbox"/> Energy/Utilities         | <input type="checkbox"/> Public Interest                         | <input type="checkbox"/> Transportation                    |

**CERTIFICATION: THE UNDERSIGNED HEREBY CERTIFY THAT ALL REASONABLE EFFORTS AND DUE DILIGENCE HAVE BEEN UNDERTAKEN IN THE PREPARATION AND COMPLETION OF THIS STATEMENT AND THAT THE CONTENTS ARE TRUE AND ACCURATE TO THE BEST OF HIS OR HER KNOWLEDGE.**

**ALL SIGNATURES MUST BE ORIGINAL AND SIGNED PERSONALLY BY THE NAMED INDIVIDUAL.**

JAMES BENEDICT  
 Type or Print Name of Legislative Agent

  
 Signature of Legislative Agent

2/11/24  
 Date

Margaret J. Dickers  
 Type or Print Name of Persons Signing for Employer

BY:   
 Signature for Employer

CEO  
 Title

2/15/24  
 Date